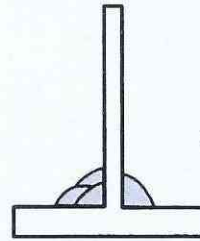


**T1 = 3/4"**  
**T2 = 3/8"**  
**W1 = 1/4"**  
**W2 = 3/8"**

W<sub>2</sub> = MINIMUM MULTIPLE  
PASS FILLET WELD  
USED IN  
CONSTRUCTION



W<sub>1</sub> = MAXIMUM SINGLE  
PASS FILLET WELD  
USED IN  
CONSTRUCTION

**MACROETCH TEST  
SPECIMEN**