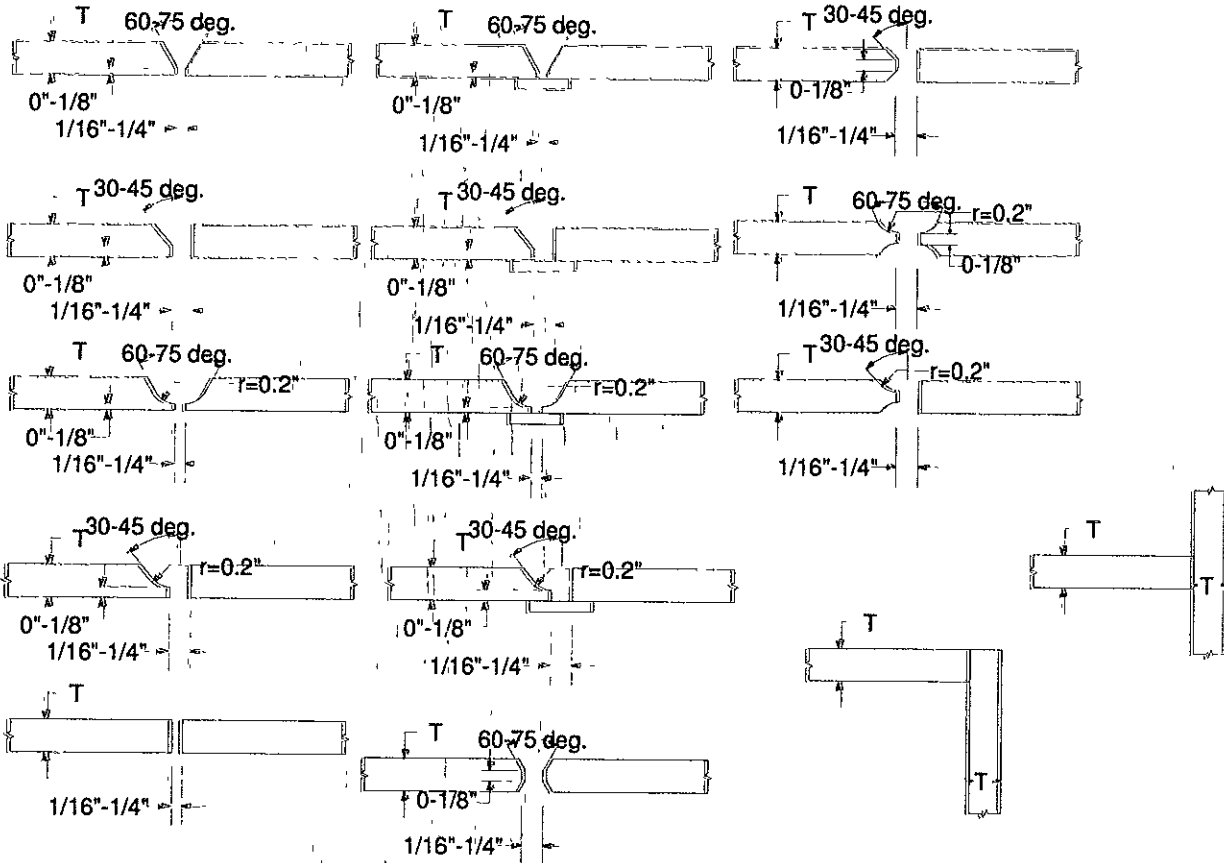


**Joint**



**REVISION**

Revision 8 New format

Revision 9 Changed company name

Revision 10. Changed company name Added notes on S-6 fillers and ASME B31.3 misalignment tolerances.

Revision 11. Filler Metal shall not be deleted

\*\* Note: See specific construction codes for maximum thickness limits without PWHT