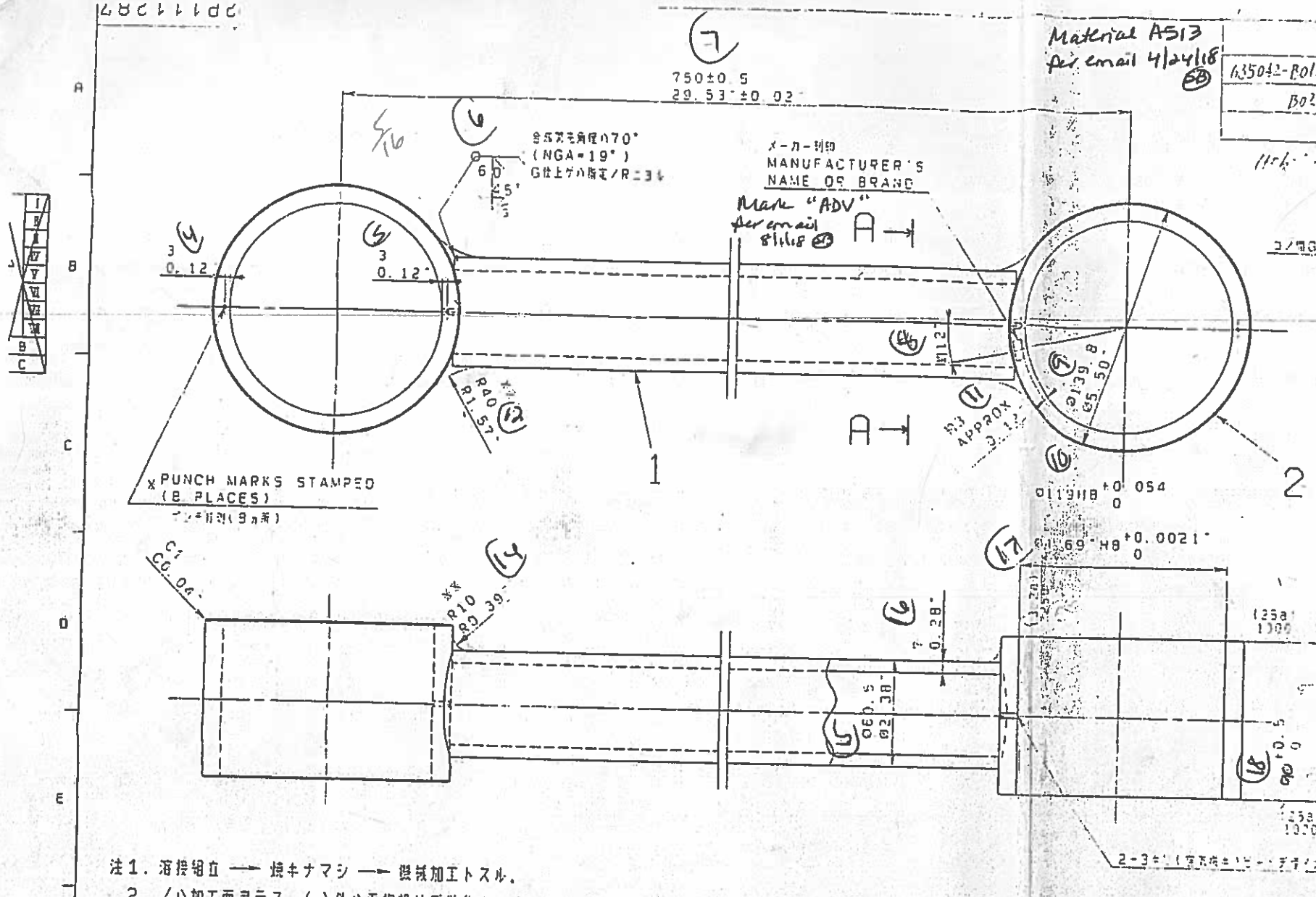

Material A513 per email 4/24/18 SB

図番	番号	名称	材質	備考	材料	個数	単重	総重	規格
635042-B01C	1	PIPE			STKM13A	1			
B02C	2	HOUSING			STKM13A STPG370	2			

RI42M72 M1,2 M3,M4-1

RI42M73 #1,2 --- (3) 6/1/1 6/5/31

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CONTROLLED
#053229

RI42M73の手直し含む

注1. 溶接組立 ―→ 焼キナマシ ―→ 機械加工トスル.
2. √ハ加工面ヲ示ス. ( )外ハ平均粗サデ単位ハμインチ、( )内ハ平均粗サデ単位ハμメーターヲ示ス.
3. 溶接ハA. W. S. ニ従ッテ実施ノコト.
4. ※印ポンチハ緩衝ゴムヲ圧入スル時ノ基準ニナルモノデ正シク打刻スル.
5. ※※印P40、R10ハ溶接ビードノ標準形状ヲ示スモノデ、ビードハ特ニ丁寧ニ仕上ゲルコト.

NOTES
1. WELDING ―→ANNEALING ―→MACHINING
2. √ SHOWS MACHINED SURFACE. THE VALUE OUT OF PARENTHESIS IS AVERAGE ROUGHNESS IN μ INCH AND THAT IN PARENTHESIS IS AVERAGE ROUGHNESS IN μ METER.
3. WELDING SHALL BE DONE IN ACCORDANCE WITH A. W. S.
4. Mask (2x) ϕ4.69, Prime+paint Yenkin Majestic E-8399-D Mat black primer and E-2472 top coat. Per email 8/1/18 SB

GMAW
SuperArc L-50
SuperGlide 93
SuperArc L-56

FCAW
Outershield 70,

2P111286	635/41
DWG NO	SYSTEM CODE NO
NEXT HIGHER DRAWING	

DELIVERED AUG 28 1996

b	1996-06-19	DWG. IS NOT CHANGED. SUPPLY SYSTEM CODE IS CODE IS CHANGED. (NO. 74)			
a	1995-06-03	DWG. IS NOT CHANGED. ONLY SUPPLY SYSTEM			

DRAWN 1996-03-24 | CHECKED M. Minamoto | APPROVED T. Kuwajima | 8/13/96

川崎重工 KAWASAKI HEAVY INDUSTRIES, LTD. KOBE JAPAN
ROLLING STOCK DIVISION

TITLE ボルスタアンカ BOLSTER ANCHOR

b	RI42M73	MARCH 1996	4		
a	RI42M72	MARCH 1996	4		
計番	車種・形式	仕別	計画数	備考	

DWG. NO 2P111287-6350-(b) | SCALE 1/2 | CLASS
MTA-S
DWG. NO MDOT 96-05-19 | S | T | E34 | C

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