

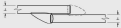
GMAW



- $\theta = 60^\circ$
- $G = 0.25\text{mm} (\frac{1}{32} \text{ in})$  max
- $RF = 3\text{mm} (\frac{1}{8} \text{ in})$  to  $6\text{mm} (\frac{1}{4} \text{ in})$
- $R = 6\text{mm} (\frac{1}{4} \text{ in})$
- $T$  preferably  $16\text{mm} (\frac{5}{8} \text{ in})$  or thicker

GTSM - Clouping To Bound Metal before welding from the other side

B-U6



Corner

