

	Welding Procedure Specification	WPS-Nr: 8	Revision: 1
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City:

WPAR-Number:

Qualification of welder:

Welding process (EN ISO 4063):

Material/Seam type

Costumer:

Supervisor (Name):

Item number:

Drawing:

Examiner:

Method of Preparation, cleaning:

Preparation for root pass:

Base metal 1:

Base metal 2:

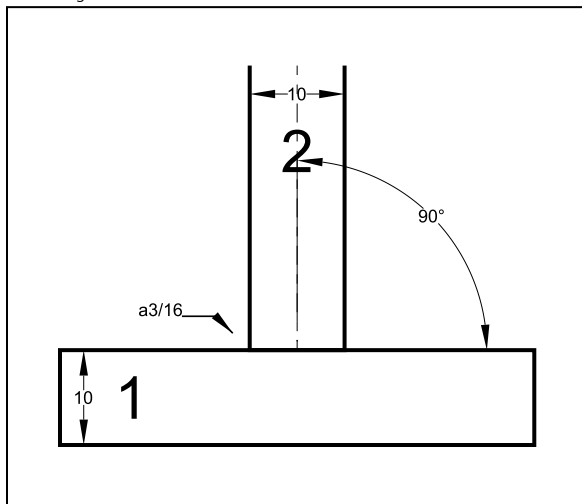
Plate thickness:

Outside diameter:

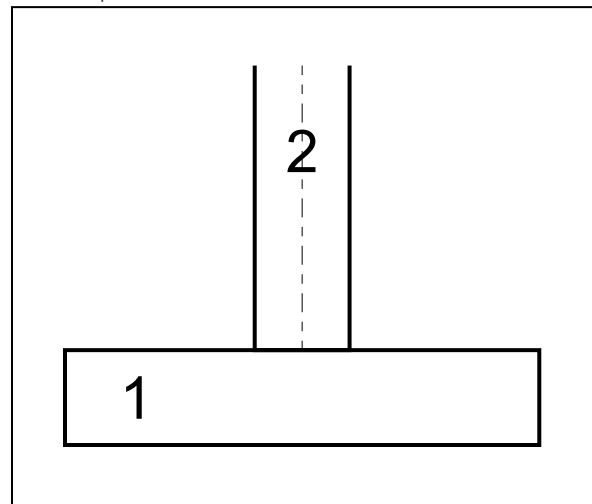
Preheat temperature:

Intermediate pass temperature:

Joint design



Weld buildup



Remarks

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Details for welding

Pass from-to	Welding positions (EN ISO 6947)	Pass type	Process

Further information

Pass from-to	Weaving type

Heat treatment

Process type	Hold time
Heating method	Cooling method
Heating rate	Cooling rate
Hold temperature [°C]	

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Signature:	Signature:	Signature: