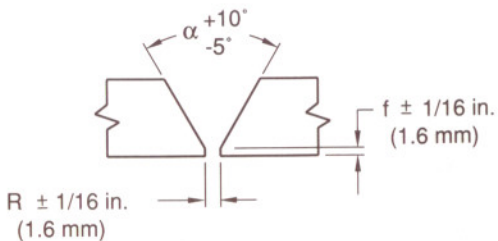


(A) GROOVE WELD WITHOUT BACKING -
ROOT NOT BACKGOUGED



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